









	Plant/Division	OL & OLTP Body	Area=	Pipe & Wire	Revision 1	Page 1 Of 1	
	Last revision date	15/09/2016	Personal Protective Equipment  Safety Shoes  Protective Clothing  Safety Glasses				
Written By	A.Wong						
<b>Work Instruction</b>	Model Type	All Variants					
Standard Op Number =	WI-P&W-002	Time (min)					
Element Description =		OL & OLTP Body Pipe & Wire					
Engineering Details;	Safety	Quality Point	Eng.	Knack	Error Proofing	QC	
							
No	MAJOR STEP			KEY POINT		SYM	KEY POINT REASON
1	OL & OLTP Body Pipe & Wire - All Variants			Torque Bolt to 100Nm			OL & OLTP Body Pipe & Wire



**Ensure Barrier Slide Block Retaining Bolt is Torqued to 100Nm and Marked as Per Photograph. Ref Drawing 2000961**